



Dart Aerospace Ltd.
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Canada

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D4146-1

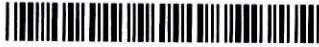
Job Sheet 180290



Part No: D4146-1

Job Qty: 8 ea

Part Name: Fitting



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/4/18

Job Tracking No:

Due Date: 7/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 10-10-05 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	7/16/18	7/16/18	0.00	0.00	Start Up Machining-2		
100	Doosan	8 pcs	7/16/18	7/16/18	0.27	3.20	Doosan		
120	QC	8 pcs	7/16/18	7/16/18	0.00	0.00	QC8		
130	Packaging	8 pcs	7/16/18	7/16/18	0.00	0.00	Packaging3-2		
140	QC21-SA	8 Ea	7/16/18	7/16/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R1.000	303 Round Bar 1.00 H J090363	1.3328 ft (.1666 ea)	90-Start up Operation	J090363

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R1.000	1	14	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Fitting	0.290Inches + 0.006 - 0.001	0.296 0.289	Diameter	
2	Fitting	0.810Inches ± 0.010	0.820 0.800		
3	Fitting	0.550Inches ± 0.010	0.560 0.540	Diameter	
4	Fitting	0.470Inches ± 0.010	0.480 0.460	Diameter	
5	Fitting	0.330Inches ± 0.010	0.340 0.320	Diameter	
6	Fitting	0.063Inches ± 0.010	0.073 0.053		
7	Fitting	1.790Inches ± 0.030	1.820 1.760		
8	Fitting	1.700Inches ± 0.030	1.730 1.670		
9	Fitting	1.590Inches ± 0.030	1.620		

			1.560	
10	Fitting	1.190Inches $\pm$ 0.030	1.220	
			1.160	
11	Fitting	0.840Inches $\pm$ 0.030	0.870	
			0.810	
12	Fitting	0.810Inches $\pm$ 0.030	0.840	
			0.780	
13	Fitting	0.500Inches $\pm$ 0.030	0.530	
			0.470	
14	Fitting	0.539Inches $\pm$ 0.010	0.549	Diameter
			0.529	

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Container No: S094843



Part: D4146-1

Job No: 180290

Serial No/Batch: S094843

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/22/18